

Seetru *Safety Relief Valves*

For Steam Applications

STEAM

SEETRU



www.seetru.com

Edition 5 2.4.2025

Bristol-based Manufacturers of Safety and Relief Valves



Seetru Limited was founded in 1949 with the aim of producing the finest liquid level gauges so customers could “see the true” level even under the most severe conditions. This philosophy of making the finest through innovation continued with the introduction of the Seetru range of pressure relief devices, circa 1950 the Seetru Tutchtite-sealing system revolutionized the safety valve market with valves that do not leak even after repeated popping even at high pressures.

Today, Seetru have an extensive range of Pressure Relief Valves and Liquid Level Gauges which carry a wide range of international approvals and are supplied worldwide.

Our Products

Seetru are Bristol-based manufacturers of safety relief valves and other special purpose ancillary valves for a wide range of compressed air, industrial gas, refrigerants, powder, steam, liquid and liquefied gas applications. These valves meet important international standards which include: ISO-4126-1 & -7 and ASME BPVC VIII.1 & XIII design codes as well as type test approvals from TÜV and the National Board. These products comply with the requirements of the European Pressure Equipment Directive (PED) and are available with both the CE mark as well as the UV stamp, and have wide international approvals. Seetru products are fully compliant with the requirements of the UK Pressure Equipment (Safety) Regulations and come with the UKCA mark.



Seetru also have a wide range of special purpose valves. The range includes Change-Over Valves (designed for switching parallel safety valves without interrupting operation), Minimum Pressure Check Valves (typically suitable for application on compressors), Air-Start Valves (designed to handle a two-stage operation for air starting of engines). We also manufacture a range of Air Receiver & In-line Check Valves.

Seetru liquid level gauges are primarily of two types, sight gauges and magnetic float by-pass gauges. Many of the gauges are direct reading though most have optional electronic remote reading systems and computer interfaces. The range includes the Quickmount, Seemag and CPI gauges for industrial and chemical applications, and the Seeflex and Seemag for marine applications. The Company’s substantial design and development department, which includes TÜV approved testing facilities, enable us to provide extensive bespoke design, advisory and manufacturing services to develop or adapt individual products for new applications.

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| TYPE | PRODUCT / DESIGN | MATERIALS | INLET CONNECTIONS | PRESSURES | PAGE |
|--------------------------------------|-----------------------|------------------------------------|---|--------------------|-----------------------|
| LGS & LGS HI FLOW | Enclosed Discharge | Bronze With Brass Inlet | DN15 (1/2") to DN65 (2 1/2") | 0.2 To 24.0 bar | 6-9 |
| | | PTFE Or Elastomer Sealing | | | |
| 63608 | Enclosed Discharge | Brass With PPS Plastic Outlet Body | 1/4 to 1/2" BSP, BSPT OR NPT | 0.3 To 13.2 bar | 10-12 |
| 936/946 Threaded | Enclosed Discharge | Bronze Stainless Steel | 1/2" to 2" BSP, BSPT OR NPT | 0.3 To 28.0 bar | 13-18 |
| | Threaded Connections | Metal To Metal Sealing | | | |
| 94605 / 946H5 / 95605 / 956H5 | Enclosed Discharge | Stainless Steel | <ul style="list-style-type: none"> ◦ 1/2" NPT, BSP & BSPT ◦ 9/16" CONE & THREAD ◦ 3/4" CONE & THREAD | 35.0 to 1100.0 bar | 19-21 |
| 6G6 CLEAN SERVICE | Enclosed Discharge | Stainless Steel | 1/2" to 1" TRI-CLAMP | 0.32 To 55.2 bar | 23-25 |
| | Tri-Clamp Connections | FDA Compliant Elastomer Sealing | | | |
| 946 FLANGED | Enclosed Discharge | Stainless Steel | DN20 (3/4") or DN25 (1") DIN OR ANSI FLANGES | 0.3 To 28.0 bar | 26-28 |
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| 75008 | Atmospheric Discharge | Brass | 1/4" TO 1/2" BSP, BSPT OR NPT INLET | 0.27 To 5.0 bar | 29-31 |

Optimal Performance & Safety

Autoclaves & Sterilizers



Optimal Performance & Safety

Seetru safety relief valves play a critical role in safeguarding autoclaves and sterilizers, the workhorses of sterilization processes in healthcare and research facilities. Here's how Seetru valves contribute to optimal performance and safety



Precise Pressure Relief

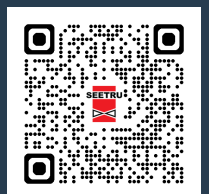
Seetru valves excel at delivering exceptional pressure control. They open rapidly and completely when pressure exceeds the preset limit, preventing dangerous overpressurization within your autoclave or sterilizer. This protects your equipment from potential damage and safeguards personnel from accidents.



Leak-Tight Sealing

Seetru valves boast exceptional leak-tight performance, crucial for maintaining sterility within your sterilization chamber. This minimizes the risk of product contamination and ensures the effectiveness of your sterilization processes.

Seetru Safety Relief Valves Valves





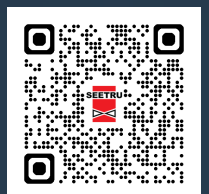
LGS

Reliable Protection For Liquid, Gas, and Steam Applications

About the LGS Range

The Seetru LGS® Multi-Purpose Safety Relief Valve range represents a state-of-the-art design with dual guided spindle as well as the Seetru Rock-Seal™ seal technology for repeatable high-performance sealing. It is a high-quality valve of modular design and construction incorporating the Seetru proprietary compact design technology – providing a highly cost-effective range of valve solutions. LGS® valves have a robust and reliable construction designed for the widest range of industrial applications.

Seetru LGS Safety Relief Valves Valves



LGS® Safety Relief Valves

Seetru Limited

for liquid

hot water

compressed air & gas

steam

LGS®

Safety valves made from Brass <
Enclosed discharge with threaded connections <

Example Applications

- Hot water, including boilers (vented and unvented)
- Steam boilers and steam plants
- Pump and thermal relief
- Bypass relief
- Process liquids and gases
- Pressure vessels and lines
- Heating and cooling systems
- Heat exchangers and industrial cooling systems
- Refrigeration systems
- Pressure booster systems
- Solar power systems
- District heating systems



Specifications

- Size range: DN15 to DN65 (1/2" to 2 1/2" BSP female connections)
- Temperature: -60°C to +200°C (with PTFE seals (EPDM-45°C to +140°C))
- Pressure range: 0.2 to 24 bar (depending on seal and duty)

Materials of Construction

| | COMPONENT | MATERIAL |
|----|-------------------|------------------------------------|
| 1 | Seat | Dezincification Resistant Material |
| 2 | Lift Aid Assembly | Dezincification Resistant Material |
| 3 | Body | Bronze CC491K / C83600 |
| 4 | Piston | Dezincification Resistant Material |
| 5 | Spring | Steel 1.4401 |
| 6 | Adjuster | Brass |
| 7 | Cap | Brass |
| 8 | Cover | Brass |
| 9 | Lever | Brass |
| 10 | Wire Lock | Steel & Lead |
| 11 | O-Ring | EPDM |
| 12 | Locking Slug | Nylon |
| 13 | Spindle | Stainless Steel |
| 14 | Seal | PTFE or EPDM |

Dimensions

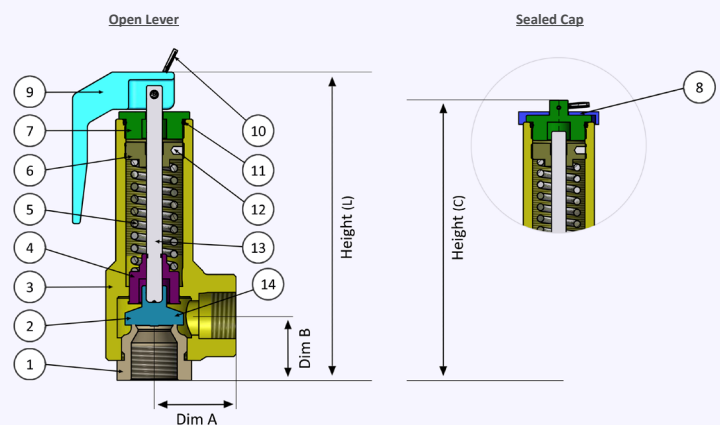
| Size (Inlet x Outlet) | Dim A mm (inches) | Dim B mm (inches) | Height (L) mm (inches) | Height (C) mm (inches) |
|-----------------------|-------------------|-------------------|------------------------|------------------------|
| DN15 (1/2") | 33.0 (1.29) | 26.0 (1.02) | 124.0 (4.88) | 114.5 (4.51) |
| DN20 (3/4") | 37.0 (1.46) | 32.0 (1.26) | 130.0 (5.12) | 120.5 (4.74) |
| DN25 (1") | 42.0 (1.65) | 37.0 (1.46) | 156.0 (6.14) | 146.5 (5.77) |
| DN32 (1 1/4") | 50.0 (1.97) | 42.0 (1.65) | 174.0 (6.85) | 164.5 (6.48) |
| DN40 (1 1/2") | 59.0 (2.32) | 50.0 (1.97) | 222.5 (8.76) | 211.5 (8.33) |
| DN50 (2") | 69.0 (2.72) | 59.0 (2.32) | 256.5 (9.70) | 246.5 (9.70) |
| DN65 (2 1/2") | 78.0 (3.07) | 83.5 (3.28) | 320 (12.60) | 310 (12.20) |

Approvals

- Designed in accordance with BS EN ISO-4126-1 &-7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)
- WRAS
- KUKReg 4

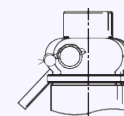


Valve Drawing

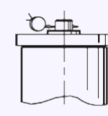


Easing Gear / Lifting Gear Options

- Options:



Sealed lever (gas tight)



Sealed Cap (gas tight cap)

LGS® HI-FLOW Safety Relief Valves

Seetru Limited

for liquid

hot water

compressed air & gas

steam

LGS® HI-FLOW

Safety valves made from Brass <
Enclosed discharge with threaded connections <

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- District heating systems



Specifications

- Size range: DN15 to DN50 (½" BSP to 2" BSP)
- Temperature: -60°C to +200°C (with PTFE seals (EPDM-45°C to +140°C))
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| 3 | Body | Bronze CC491K / C83600 |
| 4 | Piston | Dezincification Resistant Material |
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| 8 | Cover | Brass |
| 9 | Lever | Brass |
| 10 | Wire Lock | Steel & Lead |
| 11 | O-Ring | EPDM |
| 12 | Locking Slug | Nylon |
| 13 | Spindle | Stainless Steel |
| 14 | Seal | PTFE or EPDM |

Dimensions

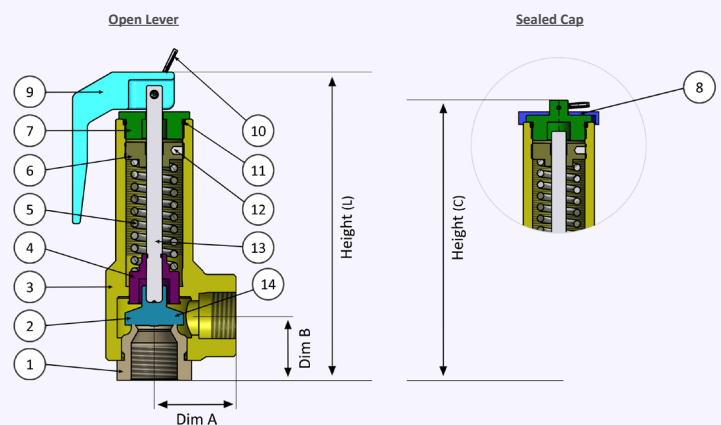
| Size (Inlet x Outlet) | Dim A mm (inches) | Dim B mm (inches) | Height (L) mm (inches) | Height (C) mm (inches) |
|---------------------------|-------------------|-------------------|------------------------|------------------------|
| DN15 (½") x DN20 (¾") | 37.0 (1.46) | 32.0 (1.26) | 130.0 (5.12) | 120.5 (4.74) |
| DN20 (¾") x DN25 (1") | 42.0 (1.65) | 37.0 (1.46) | 156.0 (6.14) | 146.5 (5.77) |
| DN25 (1") x DN32 (1 ¼") | 50.0 (1.97) | 42.0 (1.65) | 174.0 (6.85) | 164.5 (6.48) |
| DN32 (1 ¼") x DN40 (1 ½") | 59.0 (2.32) | 50.0 (1.97) | 222.5 (8.76) | 211.5 (8.33) |
| DN40 (1 ½") x DN50 (2") | 69.0 (2.72) | 59.0 (2.32) | 256.5 (9.70) | 246.5 (9.70) |
| DN50 (2") x DN65 (2 ½") | 78 (3.07) | 83.5 (3.28) | 320.0 (12.60) | 310 (12.20) |

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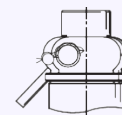


Valve Drawing

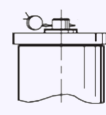


Easing Gear / Lifting Gear Options

- Options:



Sealed lever (gas tight)



Sealed Cap (gas tight cap)

Discharge Capacities: LGS HI-FLOW Safety Relief Valves



| HI-FLOW Discharge capacity for WATER at 10% over-pressure ^{1,2} | | | | | | | | | | | | | | Kdr = 0.26 | |
|--|---------------------|-----------|----------|-----------|----------|------------|----------|------------|----------|------------|----------|---------------|----------|------------|--|
| Valve size | DN In | 15mm (½") | | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | | |
| | DN Out | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | 65mm (2 1/2") | | | |
| | d ₀ (mm) | 15 | | 20 | | 25 | | 32 | | 40 | | 50 | | | |
| Set pressure (bar) | Set pressure (psi) | kg/hr | GPM (US) | kg/hr | GPM (US) | kg/hr | GPM (US) | kg/hr | GPM (US) | kg/hr | GPM (US) | kg/hr | GPM (US) | | |
| 0.2 | 2.9 | 1097.2 | 4.8 | 1950.6 | 8.6 | 3047.8 | 13.4 | 4993.4 | 22.0 | 7802.3 | 34.4 | 12191.0 | 53.7 | | |
| 1.0 | 14.5 | 2453.4 | 10.8 | 4361.6 | 19.2 | 6815.0 | 30.0 | 11165.7 | 49.2 | 17446.4 | 76.9 | 27260.0 | 120.0 | | |
| 2.0 | 29.0 | 3469.6 | 15.3 | 6168.2 | 27.2 | 9637.9 | 42.5 | 15790.7 | 69.6 | 24672.9 | 108.8 | 38551.4 | 169.7 | | |
| 3.0 | 43.5 | 4249.4 | 18.7 | 7554.5 | 33.3 | 11803.9 | 52.0 | 19339.5 | 85.1 | 30218.0 | 133.1 | 47215.7 | 207.9 | | |
| 4.0 | 58.0 | 4906.8 | 21.6 | 8723.2 | 38.5 | 13630.0 | 60.1 | 22331.4 | 98.5 | 34892.8 | 153.8 | 54519.9 | 240.0 | | |
| 6.0 | 87.0 | 6009.6 | 26.5 | 10683.7 | 47.1 | 16693.3 | 73.6 | 27350.2 | 120.6 | 42734.7 | 188.4 | 66773.0 | 294.0 | | |
| 8.0 | 116.0 | 6939.3 | 30.6 | 12336.5 | 54.4 | 19275.7 | 85.0 | 31581.3 | 139.2 | 49345.8 | 217.6 | 77102.8 | 339.5 | | |
| 10.0 | 145.0 | 7758.3 | 34.2 | 13792.6 | 60.8 | 21550.9 | 95.0 | 35309.0 | 155.7 | 55170.3 | 243.3 | 86203.6 | 379.5 | | |
| 12.0 | 174.0 | 8498.8 | 37.5 | 15109.0 | 66.6 | 23607.8 | 104.1 | 38679.1 | 170.5 | 60436.0 | 266.5 | 94431.3 | 415.7 | | |
| 15.0 | 217.5 | 9502.0 | 41.9 | 16892.4 | 74.5 | 26394.4 | 116.4 | 43244.5 | 190.7 | 67569.6 | 297.9 | 105577.4 | 464.8 | | |
| 20.0 | 290.0 | 10971.9 | 48.4 | 19505.7 | 86.0 | 30477.6 | 134.4 | 49934.5 | 220.2 | 78022.6 | 344.0 | 121910.3 | 536.7 | | |
| 24.0 | 348.0 | 12019.1 | 53.0 | 21367.4 | 94.2 | 33386.5 | 147.2 | 54700.5 | 241.2 | 85469.5 | 376.9 | 133546.0 | 588.0 | | |

¹ Metric units are calculated to BS EN ISO4126-7:2013 and displayed in their customary units
² Imperial units are calculated to ASME Section VIII Division 1 and displayed in their customary units

| HI-FLOW Discharge capacity for HOT WATER at 10% over-pressure (Unvented Systems) ¹ | | | | | | | | | | | | | | Kdr = 0.38 | |
|---|---------------------|-----------|---------|-----------|---------|------------|---------|------------|---------|------------|---------|---------------|---------|------------|--|
| Valve size | DN In | 15mm (½") | | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | | |
| | DN Out | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | 65mm (2 1/2") | | | |
| | d ₀ (mm) | 15 | | 20 | | 25 | | 32 | | 40 | | 50 | | | |
| Set pressure (bar) | Set pressure (psi) | kW | BTU/sec | kW | BTU/sec | kW | BTU/sec | kW | BTU/sec | kW | BTU/sec | kW | BTU/sec | | |
| 0.2 | 2.9 | 27.2 | 25.8 | 48.4 | 45.9 | 75.7 | 71.7 | 124.0 | 117.5 | 193.7 | 183.6 | 302.7 | 286.9 | | |
| 1.0 | 14.5 | 46.7 | 44.2 | 83.0 | 78.7 | 129.7 | 122.9 | 212.5 | 201.4 | 332.0 | 314.6 | 518.7 | 491.6 | | |
| 2.0 | 29.0 | 71.0 | 67.3 | 126.2 | 119.6 | 197.2 | 186.9 | 323.1 | 306.2 | 504.8 | 478.4 | 788.7 | 747.6 | | |
| 3.0 | 43.5 | 95.3 | 90.3 | 169.4 | 160.6 | 264.7 | 250.8 | 433.6 | 411.0 | 677.6 | 642.3 | 1058.8 | 1003.5 | | |
| 4.0 | 58.0 | 119.6 | 113.3 | 212.6 | 201.5 | 332.2 | 314.9 | 544.3 | 515.9 | 850.4 | 806.0 | 1328.8 | 1259.4 | | |
| 6.0 | 87.0 | 168.2 | 159.4 | 299.0 | 283.4 | 467.2 | 442.8 | 765.5 | 725.5 | 1196.0 | 1133.6 | 1868.8 | 1771.3 | | |
| 8.0 | 116.0 | 216.8 | 205.5 | 385.4 | 365.3 | 602.2 | 570.8 | 986.7 | 935.2 | 1541.7 | 1461.2 | 2408.9 | 2283.2 | | |
| 10.0 | 145.0 | 265.4 | 251.6 | 471.8 | 447.2 | 737.2 | 698.8 | 1207.9 | 1144.8 | 1887.3 | 1788.8 | 2948.9 | 2795.1 | | |
| 12.0 | 174.0 | 314.0 | 297.6 | 558.2 | 529.1 | 872.2 | 826.7 | 1429.1 | 1354.5 | 2232.9 | 2116.4 | 3489.0 | 3306.9 | | |
| 15.0 | 217.5 | 386.9 | 366.7 | 687.8 | 652.0 | 1074.8 | 1018.7 | 1760.9 | 1669.0 | 2751.4 | 2607.8 | 4299.0 | 4074.7 | | |
| 20.0 | 290.0 | 508.4 | 481.9 | 903.9 | 856.7 | 1412.3 | 1338.6 | 2313.9 | 2193.1 | 3615.5 | 3426.8 | 5649.2 | 5354.4 | | |
| 24.0 | 348.0 | 605.6 | 574.0 | 1076.7 | 1020.5 | 1682.3 | 1594.5 | 2756.3 | 2612.5 | 4306.7 | 4082.0 | 6729.3 | 6378.1 | | |

¹ Calculations based on Hot Water at or above 100°C, using the Kdr of Gas
² Calculations are in accordance to BS EN ISO 4126-1:2004 National Annex NA

| HI-FLOW Discharge capacity for AIR at 10% over-pressure ^{1,2,3} | | | | | | | | | | | | | | Kdr = 0.38 | |
|--|---------------------|-----------|-------|-----------|--------|------------|--------|------------|--------|------------|--------|---------------|--------|------------|--|
| Valve size | DN In | 15mm (½") | | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | | |
| | DN Out | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | 65mm (2 1/2") | | | |
| | d ₀ (mm) | 15 | | 20 | | 25 | | 32 | | 40 | | 50 | | | |
| Set pressure (bar) | Set pressure (psi) | l/sec | SCFM | l/sec | SCFM | l/sec | SCFM | l/sec | SCFM | l/sec | SCFM | l/sec | SCFM | | |
| 0.2 | 2.9 | 16.1 | 34.2 | 28.6 | 60.7 | 44.7 | 94.9 | 73.2 | 155.5 | 114.4 | 243.0 | 163.3 | 346.6 | | |
| 1.0 | 14.5 | 27.6 | 58.6 | 49.0 | 104.1 | 76.6 | 162.7 | 125.5 | 266.5 | 196.1 | 416.4 | 306.4 | 650.1 | | |
| 2.0 | 29.0 | 41.9 | 89.0 | 74.5 | 158.3 | 116.5 | 247.3 | 190.8 | 405.2 | 298.2 | 633.2 | 495.9 | 988.5 | | |
| 3.0 | 43.5 | 56.2 | 119.4 | 100.0 | 212.3 | 156.3 | 331.7 | 256.1 | 543.5 | 400.2 | 849.2 | 625.4 | 1327.0 | | |
| 4.0 | 58.0 | 70.6 | 150.0 | 125.6 | 266.7 | 196.2 | 416.7 | 321.5 | 682.7 | 502.3 | 1066.7 | 784.9 | 1665.4 | | |
| 6.0 | 87.0 | 99.3 | 211.0 | 176.6 | 375.1 | 276.0 | 586.0 | 452.1 | 960.1 | 706.5 | 1500.2 | 1103.9 | 2342.2 | | |
| 8.0 | 116.0 | 128.1 | 271.9 | 227.7 | 483.4 | 355.7 | 755.4 | 582.8 | 1237.6 | 910.6 | 1933.7 | 1422.9 | 3019.1 | | |
| 10.0 | 145.0 | 156.8 | 332.9 | 278.7 | 591.8 | 435.5 | 924.7 | 713.5 | 1515.0 | 1114.8 | 2367.3 | 1741.8 | 3695.9 | | |
| 12.0 | 174.0 | 185.5 | 393.9 | 329.7 | 700.2 | 515.2 | 1094.1 | 844.1 | 1792.5 | 1318.9 | 2800.8 | 2060.8 | 4372.7 | | |
| 15.0 | 217.5 | 228.5 | 485.3 | 406.3 | 862.8 | 634.8 | 1348.1 | 1040.1 | 2208.7 | 1625.2 | 3451.1 | 2539.3 | 5388.0 | | |
| 20.0 | 290.0 | 300.3 | 637.7 | 533.9 | 1133.7 | 834.2 | 1771.4 | 1366.8 | 2902.3 | 2135.6 | 4534.9 | 3336.8 | 7080.1 | | |
| 24.0 | 348.0 | 357.7 | 759.6 | 636.0 | 1350.5 | 993.7 | 2110.1 | 1628.1 | 3457.2 | 2543.9 | 5401.9 | 3974.8 | 8433.8 | | |

¹ Metric units are calculated to BS EN ISO4126-7:2013 and converted to l/sec at 1.013 bar a. @ 15°C
² Imperial units are calculated to ASME Section VIII Division 1 and displayed in their customary units
³ To convert from l/sec (1.013 bar a. @ 15°C) to Nm³/hr (1.013 bar a. @ 0°C) multiply by 3.413

| HI-FLOW Discharge capacity for SATURATED STEAM at 10% over-pressure ^{1,2,3,4} | | | | | | | | | | | | | | Kdr = 0.38 | |
|--|---------------------|-----------|--------|-----------|--------|------------|--------|------------|--------|------------|--------|---------------|---------|------------|--|
| Valve size | DN In | 15mm (½") | | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | | |
| | DN Out | 20mm (¾") | | 25mm (1") | | 32mm (1¼") | | 40mm (1½") | | 50mm (2") | | 65mm (2 1/2") | | | |
| | d ₀ (mm) | 15 | | 20 | | 25 | | 32 | | 40 | | 50 | | | |
| Set pressure (bar) | Set pressure (psi) | kg/hr | lb/hr | kg/hr | lb/hr | kg/hr | lb/hr | kg/hr | lb/hr | kg/hr | lb/hr | kg/hr | lb/hr | | |
| 0.2 | 2.9 | 37.6 | 95.8 | 66.9 | 170.4 | 104.5 | 266.2 | 171.3 | 436.2 | 267.6 | 681.6 | 426.4 | 940.2 | | |
| 1.0 | 14.5 | 77.1 | 164.2 | 137.0 | 292.0 | 214.1 | 456.2 | 350.8 | 747.5 | 548.1 | 1167.9 | 856.7 | 1888.6 | | |
| 2.0 | 29.0 | 115.8 | 249.7 | 205.9 | 444.0 | 321.7 | 693.7 | 527.1 | 1136.6 | 823.6 | 1775.9 | 1286.6 | 2836.4 | | |
| 3.0 | 43.5 | 154.0 | 339.6 | 273.9 | 603.9 | 428.0 | 943.6 | 701.2 | 1545.9 | 1095.7 | 2415.6 | 1712.0 | 3774.3 | | |
| 4.0 | 58.0 | 192.1 | 420.7 | 341.5 | 748.0 | 533.7 | 1168.7 | 874.4 | 1914.8 | 1366.2 | 2991.9 | 2134.6 | 4705.9 | | |
| 6.0 | 87.0 | 267.6 | 591.7 | 475.8 | 1052.0 | 743.4 | 1643.7 | 1218.0 | 2693.0 | 1903.1 | 4207.9 | 2973.6 | 6555.6 | | |
| 8.0 | 116.0 | 342.7 | 762.7 | 609.2 | 1356.0 | 951.9 | 2118.7 | 1559.5 | 3471.3 | 2436.8 | 5423.8 | 3807.4 | 8393.8 | | |
| 10.0 | 145.0 | 417.5 | 933.7 | 742.3 | 1660.0 | 1159.8 | 2593.7 | 1900.3 | 4249.5 | 2969.2 | 6639.8 | 4639.3 | 10227.8 | | |
| 12.0 | 174.0 | 492.1 | 1104.7 | 874.8 | 1963.9 | 1366.9 | 3068.7 | 2239.5 | 5027.7 | 3499.2 | 7855.8 | 5467.4 | 12053.5 | | |
| 14.0 | 217.5 | 566.7 | 1275.7 | 1007.5 | 2267.9 | 1574.2 | 3543.7 | 2579.2 | 5805.9 | 4030.0 | 9071.8 | 6296.9 | 13882.1 | | |

¹ Metric units are calculated to BS EN ISO4126-7:2013 and displayed in their customary units
² Imperial units are calculated to ASME Section VIII Division 1 and displayed in their customary units
³ Calculations for saturated steam only
⁴ PTFE seals up to 14 bar, EPDM seals up to 2.5 bar - contact Seetru for details on maximum steam pressure for other seal materials



Type 63608

Safety valves with brass body and plastic outlet <
Enclosed discharge valve with threaded connections <

Example Applications

- Air / gas compressors
- Pressure vessels
- Pneumatic systems
- Medical gases (non-flammable)
- Technical gases (non-flammable)

Specifications

- Inlet connections: 1/4" to 1/2"
- Temperature: -40°C to +200°C (depending on seal material)
- Pressure range: 0.3 to 13.2 bar

Materials of Construction

| Component | Material | Grade |
|----------------|-----------------|------------------|
| Inlet Body | Brass | CW602N |
| Outlet Body | PPS Plastic | 40% glass filled |
| Internal parts | Brass | CW602N |
| Spring | Stainless Steel | 1.4310 (302) |



Approvals

- Designed in accordance with BS EN ISO-4126-1 & -7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)



Seal Materials

| Seal Material | Temperature Range |
|---------------|-------------------|
| Viton® (FKM) | -15°C to +200°C |
| Nitrile (NBR) | -40°C to +120°C |

Standard seal materials shown, others are available.

Easing Gear / Lifting Gear Options

- Standard option – Rota-lift cap, twist type

Technical information by bore size

| Bore size | 7.9mm (63608) | | |
|--|---|------|------|
| Inlet Size | 1/4" | 3/8" | 1/2" |
| Outlet Size | 3/8" | | |
| Flow Area | 49.02mm ² | | |
| H - Height (Rota-lift cap version) | 57mm | | |
| TÜV allotted outflow coefficient | 0.68 | | |
| Weight (approximate) Kg | 0.5 | | |
| Set Pressure range - PED (CE) bar | 0.3 to 13.2 | | |
| Relieving pressure/fully open pressure | Set pressure +10% (Below 1 bar = 0.1 bar) | | |
| Reseating pressure | Set pressure-10% (0.3 bar minimum) | | |

Maximum permissible built up back pressure = 10% of set pressure at or below which flow is not reduced.
Stable operation on flows down to 50% of valve rated capacity.

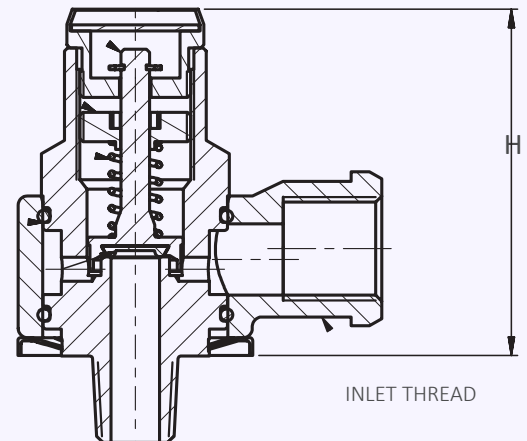
Standard Thread Connection Types

- BSP Parallel male thread
- BSP Taper male thread
- NPT male thread

Standard OUTLET Thread Connection Types

- BSP Parallel female thread

Valve Drawing



Valve Selection Guide

| Approval Required | Valve type | Inlet Size | Inlet Thread Type | Outlet Thread Type | Easing Gear | Seal Material |
|-------------------|------------|------------------------------------|--------------------------|---------------------------|--------------------------------|---------------|
| PED (CE) | 63608 | Select inlet size from above table | Select Inlet thread type | Select Outlet thread type | Select easing gear/top fitting | Viton® (FKM) |
| | | | | | | Nitrile (NBR) |
| | | | | | | Other |

EAC marking available upon request


***Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.**

Example of Valve Selection Process

| | | | | | | | | |
|-------------------|----------|------------|------------|-------------------|--------------------|-------------|-------|--------------|
| Example Selection | CE/PED | 63608 | 1/2" | BSP Taper | BSP parallel | Rota-lift | Viton | 10.5 bar |
| | Approval | Valve Type | Inlet Size | Inlet Thread Type | Outlet Thread Type | Easing Gear | Seal | Set Pressure |

Capacity Table - In accordance with TÜV, AIR at 0°C and 1013mbar. Normal m³/hour
Type 63608: Flow rates at 10% above the set pressure



| Set Pressure  | | Bore Size (D0) | | | |
|--|-------|-----------------------|--|--|--|
| | | 7.9mm | | | |
| bar | psi | Nm ³ /Hour | | | |
| 0.3 | 4.35 | 29.4 | | | |
| 0.8 | 11.6 | 43.4 | | | |
| 1.4 | 20.3 | 57.9 | | | |
| 2 | 29 | 72.9 | | | |
| 3 | 43.5 | 97.9 | | | |
| 4 | 58 | 122.9 | | | |
| 5 | 72.50 | 147.9 | | | |
| 6 | 87 | 172.9 | | | |
| 7 | 101.5 | 197.3 | | | |
| 8 | 116 | 222.8 | | | |
| 9 | 130.5 | 247.7 | | | |
| 10 | 145 | 272.7 | | | |
| 13.2 | 191.4 | 352.7 | | | |
| | | | | | |
| | | | | | |
| | | | | | |

For any intermediate pressures/flows please contact Seetru

Enclosed Discharge Safety Relief Valves

Seetru Limited

for compressed air or gases

steam

cryogenics & liquefied gases

hydrogen

Type 936 Threaded

Safety valves made with brass inlets
Enclosed discharge valve with threaded connections
Metal to metal sealing

Example Applications

- Air / gas compressors
- Pressure vessels
- Medical gases/Technical gases
- Thermal relief
- Steam systems

Specifications

- Inlet connections: 1/2" to 2" threaded connections (depending on valve bore size) (for flanged connections see 946 Flanged datasheet).
- Temperature range: -60°C to +250°C (depending on body o'ring material)
- Pressure range: 0.3 to 28.0 bar (depending on valve bore size)

Materials of Construction

| Component | Material | Grade |
|---|-----------------|----------------|
| Inlet | Brass | CZ132 / CW602N |
| Outlet Body (10mm bore valve) | Bronze | SB-62 C8360 |
| Outlet Body (15, 20 & 25mm bore valves) | Stainless Steel | 1.4408 (316) |
| Spring | Stainless Steel | 1.4310 (302) |
| Disc | Stainless Steel | S20910 |

Approvals

- Designed in accordance with BS EN ISO-4126-1 &-7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)
- Leak tightness at 90% set pressure to API 527 and in accordance with EN ISO 4126-1
- Materials meet the requirements of BAM (Germany) for oxygen service



Seal Materials

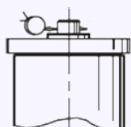
This valve using metal to metal sealing. There is a choice of o'ring used for the sealed cap/lever.

| O'ring material | Temperature Range |
|-----------------|-------------------|
| Viton® (FKM) | -20°C to +250°C |
| Nitrile (NBR) | -20°C to +120°C |
| Silicone | -50°C to +200°C |
| PTFE | -60°C to +200°C |
| EPDM | -55°C to +130°C |

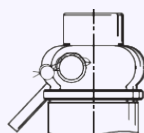
Standard seal materials shown, others are available.

Easing Gear / Lifting Gear / Top Fitting Options

- Sealed Cap (gas tight cap)



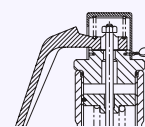
- Sealed lever (gas tight)



- Rota-lift (not gas tight)



- Open Lever (not gas tight)

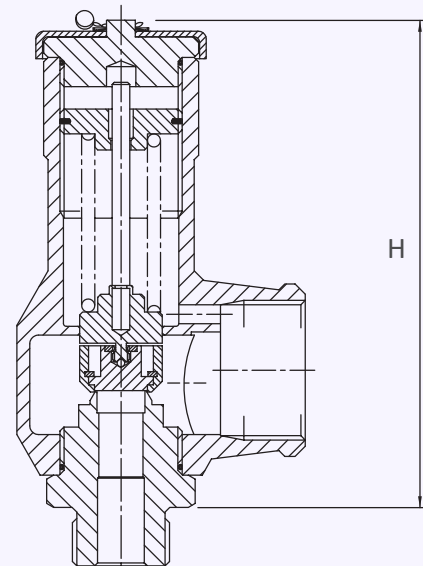


Technical information by bore size

| Bore size | 10mm (93610) | | | 15mm (93615) | | | 20mm (93620) | | | 25mm (93625) | | | |
|--|---|------|----|--------------------------|--------|--------|--------------------------|--------|--------|--------------------------|--------|--------|----|
| Inlet Size | 1/2" | 3/4" | 1" | 1" | 1 1/4" | 1 1/2" | 1" | 1 1/4" | 1 1/2" | 1" | 1 1/4" | 1 1/2" | 2" |
| Outlet Size | 1" | | | 1 1/2" | | | 2" | | | 2" | | | |
| Flow Area | 78.5mm ² | | | 177mm ² | | | 314mm ² | | | 491mm ² | | | |
| H - Height (Sealed Lever version) | 114mm | | | 168mm | | | 141mm | | | 225mm | | | |
| TÜV allotted outflow coefficient | 0.85 (0.7 below 0.8 bar) | | | 0.85 (0.7 below 0.8 bar) | | | 0.85 (0.7 below 0.8 bar) | | | 0.85 (0.7 below 0.8 bar) | | | |
| Weight (approximate) Kg | 1.0 | | | 2.1 | | | 3.5 | | | 4.2 | | | |
| Set Pressure range - PED (CE) bar | 0.3 to 28.0 | | | 0.3 to 28.0 | | | 0.3 to 28.0 | | | 0.3 to 20.0 | | | |
| Relieving pressure/fully open pressure | Set pressure +10% (0.1 bar below 1.0 bar) | | | | | | | | | | | | |
| Reseating pressure | Set pressure -10% (0.3 bar below 3.0 bar) | | | | | | | | | | | | |

- TÜV allotted outflow coefficients for pressures above 3.0/4.0 bar, for lower pressures please see the flow rate tables or contact Seetru.
- Maximum permissible built up back pressure = 10% of set pressure at or below which flow is not reduced.
- Stable operation on flows down to 50% of valve rated capacity.
- Leak tightness at 90% set pressure to API 527 and in accordance with EN ISO 4126-1

Valve Drawing



Standard INLET Connection Types

- BSP parallel male thread
- BSP taper male thread
- NPT male thread
- BSP parallel female thread (limited option)

Standard OUTLET Connection Types

- BSP parallel female thread

Valve Selection Guide

| Valve type | Select Bore | Inlet Size | Inlet Thread Type | Top Fitting | O'ring material (for cap) | Set pressure |
|------------|-----------------------------------|------------------------------------|--------------------------|--------------------------------|---------------------------|-----------------------------------|
| 936 | Select bore size from above table | Select inlet size from above table | Select Inlet Thread type | Select easing gear/top fitting | See table | Set pressure from available range |

EAC marking available upon request

***Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.**

Example of Valve Selection Process

| | | | | | | | |
|-------------------|------------|-------------|------------|-------------------|-------------|--------|--------------|
| Example Selection | 936 | 15 | 1" | BSP parallel | Rota Lift | Viton | 17.5 bar |
| | Valve Type | Bore = 15mm | Inlet Size | Inlet Thread Type | Top Fitting | O'ring | Set Pressure |

Capacity Table - In accordance with TÜV, AIR at 0°C and 1013mbar. Normal m³/hour Type 936: Flow rates at 10% above the set pressure



| Set Pressure | | Bore Size (D0) | | | |
|--------------|-------|-----------------------|-----------------------|-----------------------|-----------------------|
| | | 10mm | 15mm | 20mm | 25mm |
| bar | psi | Nm ³ /Hour | Nm ³ /Hour | Nm ³ /Hour | Nm ³ /Hour |
| 0.3 | 4.35 | 48.5 | 109.2 | 194.2 | 303.5 |
| 0.5 | 7.25 | 59.0 | 132.9 | 236.2 | 369.1 |
| 1 | 14.5 | 96.1 | 216.2 | 384.4 | 600.6 |
| 2 | 29 | 146.1 | 328.7 | 584.4 | 913.2 |
| 3 | 43.5 | 196.1 | 441.3 | 784.5 | 1225.8 |
| 4 | 58 | 246.1 | 553.8 | 948.6 | 1538.4 |
| 5 | 72.5 | 296.1 | 666.4 | 1184.7 | 1851.1 |
| 6 | 87.00 | 346.2 | 778.9 | 1384.8 | 2163.7 |
| 7 | 101.5 | 396.2 | 891.4 | 1584.8 | 2476.3 |
| 8 | 116 | 446.2 | 1004.0 | 1784.9 | 2788.9 |
| 9 | 130.5 | 496.2 | 1116.5 | 1985.0 | 3101.6 |
| 10 | 145 | 546.7 | 1229.1 | 2185.1 | 3414.2 |
| 15 | 217.5 | 796.3 | 1791.8 | 3185.5 | 4977.3 |
| 20 | 290 | 1046.4 | 2354.6 | 4185.9 | 6540.4 |
| 25 | 362.5 | 1296.5 | 2917.3 | 5186.3 | |
| 28 | 406 | 1446.6 | 3254.9 | 5786.5 | |

For any intermediate pressures/flows please contact Seetru

Capacity Table - In accordance with TÜV, STEAM. Kg/hour Type 936: Flow rates at 10% above the set pressure



| Set Pressure | | Bore Size (D0) | | | |
|--------------|-------|------------------|------------------|------------------|------------------|
| | | 10mm | 15mm | 20mm | 25mm |
| bar | psi | Kg/hour of Steam | Kg/hour of Steam | Kg/hour of Steam | Kg/hour of Steam |
| 0.3 | 4.35 | 37.6 | 84.5 | 150.2 | 234.7 |
| 0.5 | 7.25 | 46.6 | 104.8 | 186.3 | 291.1 |
| 1 | 14.5 | 76.6 | 172.5 | 306.6 | 479.0 |
| 2 | 29 | 115.1 | 259.0 | 460.5 | 719.5 |
| 3 | 43.5 | 153.2 | 344.6 | 612.7 | 957.4 |
| 4 | 58 | 190.9 | 429.7 | 763.9 | 1193.7 |
| 5 | 72.5 | 228.6 | 514.3 | 914.4 | 1428.7 |
| 6 | 87.00 | 266.1 | 598.6 | 1064.2 | 1662.9 |
| 7 | 101.5 | 303.4 | 682.6 | 1213.5 | 1896.2 |
| 8 | 116 | 340.6 | 766.5 | 1362.6 | 2129.1 |
| 9 | 130.5 | 377.9 | 850.4 | 1511.8 | 2362.2 |
| 10 | 145 | 415.1 | 933.9 | 1660.4 | 2594.4 |
| 15 | 217.5 | 600.3 | 1350.7 | 2401.3 | 3752.0 |
| 20 | 290 | 785.4 | 1767.2 | 3141.7 | 4909.0 |
| 25 | 362.5 | 970.5 | 2183.7 | 3882.2 | |
| 28 | 406 | 1081.9 | 2434.4 | 4327.9 | |

For any intermediate pressures/flows please contact Seetru

Enclosed Discharge Safety Relief Valves

Seetru Limited

for compressed air or gases

steam

cryogenics & liquefied gases

hydrogen

Type 946 Threaded

Safety valves made from Stainless Steel <
Enclosed discharge valve with threaded connections <
Metal to metal sealing <

Example Applications

- Air / gas compressors
- Pressure vessels
- Medical gases/Technical gases
- Refrigeration (including ammonia)
- Thermal relief
- Steam systems
- Hydrogen

Specifications

- Inlet connections: 1/2" to 2" threaded connections (depending on valve bore size) *For flanged connections see datasheet 946 Flanged
- Temperature range: -196°C to +250°C (depending on body o'ring material)
- Pressure range: 0.3 to 28.0 bar (depending on valve bore size)

Materials of Construction

| Component | Material | Grade |
|----------------|-----------------|--------------|
| Inlet | Stainless Steel | 1.4401 (316) |
| Body | Stainless Steel | 1.4408 (316) |
| Internal Parts | Stainless Steel | 1.4401 (316) |
| Spring | Stainless Steel | 1.4310 (302) |
| Disc | Stainless Steel | S20910 |



Approvals

- Designed in accordance with BS EN ISO-4126-1 & -7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)
- Leak tightness at 90% set pressure to API 527 and in accordance with EN ISO 4126-1

CE UKCA EAC

Seal Materials

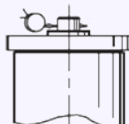
This valve using metal to metal sealing. There is a choice of o'ring used for the sealed cap/lever.

| O'ring material – Top cap | Temperature Range |
|---------------------------|-------------------|
| Viton® (FKM) | -20°C to +200°C |
| Nitrile (NBR) | -20°C to +120°C |
| Silicone | -50°C to +200°C |
| EPDM | -55°C to +130°C |
| PTFE | -196°C to +200°C |

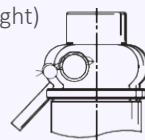
Standard seal materials shown, others are available.

Easing Gear / Lifting Gear / Top Fitting Options

- Sealed Cap (gas tight cap)



- Sealed lever (gas tight)



- Rota-lift (not gas tight)

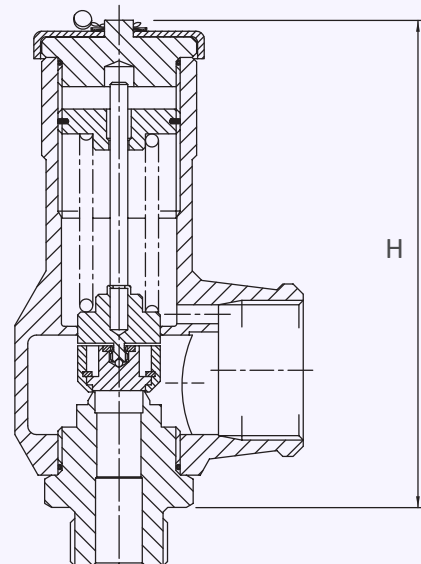


Technical information by bore size

| Bore size | 10mm (94610) | | | 15mm (94615) | | | 20mm (94620) | | | 25mm (94625) | | | |
|--|--|------|----|--------------------------|--------|--------|--------------------------|--------|--------|--------------------------|--------|--------|----|
| Inlet Size | 1/2" | 3/4" | 1" | 1" | 1 1/4" | 1 1/2" | 1" | 1 1/4" | 1 1/2" | 1" | 1 1/4" | 1 1/2" | 2" |
| Outlet Size | 1" | | | 1 1/2" | | | 2" | | | 2" | | | |
| Flow Area | 78.5mm ² | | | 177mm ² | | | 314mm ² | | | 491mm ² | | | |
| H - Height (Sealed Lever version) | 114mm | | | 168mm | | | 141mm | | | 225mm | | | |
| TÜV allotted outflow coefficient | 0.85 (0.7 below 0.8 bar) | | | 0.85 (0.7 below 0.8 bar) | | | 0.85 (0.7 below 0.8 bar) | | | 0.85 (0.7 below 0.8 bar) | | | |
| Weight (approximate) Kg | 1.0 | | | 2.1 | | | 3.5 | | | 4.2 | | | |
| Set Pressure range - PED (CE) bar | 0.3 to 28.0 | | | 0.3 to 28.0 | | | 0.3 to 28.0 | | | 0.3 to 20.0 | | | |
| Relieving pressure/fully open pressure | Set pressure +10% (0.1 bar below 1.0 bar) | | | | | | | | | | | | |
| Reseating pressure | Set pressure -10% (0.3 bar below 3.0 bar) | | | | | | | | | | | | |

- TÜV allotted outflow coefficients for pressures above 3.0/4.0 bar, for lower pressures please see the flow rate tables or contact Seetru.
- Maximum permissible built up back pressure = 10% of set pressure at or below which flow is not reduced.
- Stable operation on flows down to 50% of valve rated capacity. Leak tightness at 90% set pressure to API 527 and in accordance with EN ISO 4126-1

Valve Drawing



Standard INLET Connection Types

- BSP parallel male thread
- BSP taper male thread
- NPT male thread
- BSP parallel female thread (limited option)

Standard OUTLET Connection Types

- BSP parallel female thread

Valve Selection Guide

| Valve type | Select Bore | Inlet Size | Inlet Thread Type | Top Fitting | O'ring material (for cap) | Set pressure |
|------------|-----------------------------------|------------------------------------|--------------------------|--------------------------------|---------------------------|-----------------------------------|
| 946 | Select bore size from above table | Select inlet size from above table | Select Inlet Thread type | Select easing gear/top fitting | See table | Set pressure from available range |

EAC marking available upon request

***Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.**

Example of Valve Selection Process

| | | | | | | | |
|-------------------|------------|-------------|------------|-------------------|--------------|--------|--------------|
| Example Selection | 946 | 15 | 1" | BSP parallel | Sealed Lever | Viton | 17.5 bar |
| | Valve Type | Bore = 15mm | Inlet Size | Inlet Thread Type | Top Fitting | O'ring | Set Pressure |

Capacity Table - In accordance with TÜV, AIR at 0°C and 1013mbar. Normal m³/hour Type 946: Flow rates at 10% above the set pressure



| Set Pressure | | Bore Size (D0) | | | |
|--------------|-------|-----------------------|-----------------------|-----------------------|-----------------------|
| | | 10mm | 15mm | 20mm | 25mm |
| bar | psi | Nm ³ /Hour | Nm ³ /Hour | Nm ³ /Hour | Nm ³ /Hour |
| 0.3 | 4.35 | 48.5 | 109.2 | 194.2 | 303.5 |
| 0.5 | 7.25 | 59.0 | 132.9 | 236.2 | 369.1 |
| 1 | 14.5 | 96.1 | 216.2 | 384.4 | 600.6 |
| 2 | 29 | 146.1 | 328.7 | 584.4 | 913.2 |
| 3 | 43.5 | 196.1 | 441.3 | 784.5 | 1225.8 |
| 4 | 58 | 246.1 | 553.8 | 948.6 | 1538.4 |
| 5 | 72.5 | 296.1 | 666.4 | 1184.7 | 1851.1 |
| 6 | 87.00 | 346.2 | 778.9 | 1384.8 | 2163.7 |
| 7 | 101.5 | 396.2 | 891.4 | 1584.8 | 2476.3 |
| 8 | 116 | 446.2 | 1004.0 | 1784.9 | 2788.9 |
| 9 | 130.5 | 496.2 | 1116.5 | 1985.0 | 3101.6 |
| 10 | 145 | 546.7 | 1229.1 | 2185.1 | 3414.2 |
| 15 | 217.5 | 796.3 | 1791.8 | 3185.5 | 4977.3 |
| 20 | 290 | 1046.4 | 2354.6 | 4185.9 | 6540.4 |
| 25 | 362.5 | 1296.5 | 2917.3 | 5186.3 | |
| 28 | 406 | 1446.6 | 3254.9 | 5786.5 | |

For any intermediate pressures/flows please contact Seetru

Capacity Table - In accordance with TÜV, STEAM. Kg/hour Type 946: Flow rates at 10% above the set pressure



| Set Pressure | | Bore Size (D0) | | | |
|--------------|-------|------------------|------------------|------------------|------------------|
| | | 10mm | 15mm | 20mm | 25mm |
| bar | psi | Kg/hour of Steam | Kg/hour of Steam | Kg/hour of Steam | Kg/hour of Steam |
| 0.3 | 4.35 | 37.6 | 84.5 | 150.2 | 234.7 |
| 0.5 | 7.25 | 46.6 | 104.8 | 186.3 | 291.1 |
| 1 | 14.5 | 76.6 | 172.5 | 306.6 | 479.0 |
| 2 | 29 | 115.1 | 259.0 | 460.5 | 719.5 |
| 3 | 43.5 | 153.2 | 344.6 | 612.7 | 957.4 |
| 4 | 58 | 190.9 | 429.7 | 763.9 | 1193.7 |
| 5 | 72.5 | 228.6 | 514.3 | 914.4 | 1428.7 |
| 6 | 87.00 | 266.1 | 598.6 | 1064.2 | 1662.9 |
| 7 | 101.5 | 303.4 | 682.6 | 1213.5 | 1896.2 |
| 8 | 116 | 340.6 | 766.5 | 1362.6 | 2129.1 |
| 9 | 130.5 | 377.9 | 850.4 | 1511.8 | 2362.2 |
| 10 | 145 | 415.1 | 933.9 | 1660.4 | 2594.4 |
| 15 | 217.5 | 600.3 | 1350.7 | 2401.3 | 3752.0 |
| 20 | 290 | 785.4 | 1767.2 | 3141.7 | 4909.0 |
| 25 | 362.5 | 970.5 | 2183.7 | 3882.2 | |
| 28 | 406 | 1081.9 | 2434.4 | 4327.9 | |

For any intermediate pressures/flows please contact Seetru

Enclosed Discharge Safety Relief Valves

Seetru Limited

for compressed air or gases

cryogenic & liquefied gas

hydrogen

Type

94605 / 946H5 / 95605 / 956H5

Safety valves made from stainless steel <
Enclosed discharge with threaded connections <

Example Applications

- Air/Gas Compression
- Air/Gas Boosters
- Natural Gas
- Pressure Vessels
- Hydrogen Production
- Hydrogen Storage

Specifications

- **Inlet Connections**
 - ½" NPT, BSP & BSPT
 - 9/16" Cone & Thread
 - 3/4" Cone & Thread
 - **Outlet Connections**
 - ½" NPT & BSP
 - ¾" NPT & BSP
 - 1" NPT & BSP
 - **Temperature Range**
 - Type 94605 and 946H5 = 0° to 250°C
 - Type 95605 and 956H5 (H2 option) = -196°C to 250°C
 - **Temperature Range (Special Options)**
 - High temperature option, up to 300°C, available upon request
 - -269°C version (up to 300 bar) available upon request
 - **Pressure Range**
 - 35.0 to 515 bar (9*605)
 - 35.0 to 1100 bar (9*6H5)
- *Maximum set pressure for steam is 85 bar

Materials of Construction

| Component | Valve Type 2nd Digit | Material | Grade |
|-----------|----------------------|-----------|---------|
| Seat | 4 | Stainless | 1.4057 |
| | 5 | | S20910 |
| Body | 4 & 5 | Stainless | 1.4401 |
| Disc | 4 | Stainless | 1.4057 |
| | 5 | | Ceramic |
| Spring | 4 & 5 | Stainless | 1.4401 |
| Gaskets | 4 & 5 | PTFE | |

For Hydrogen applications above 515 bar, a ceramic disc is required, use type 956H5



Key Features

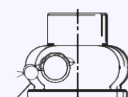
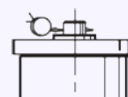
- Compact and space saving design
- Designed and built for repeatable operation
- Advanced sealing technology with super-lapped hard-faced seat and disc, designed to offer robust high-performance sealing
- Orientable gas-tight packed lever option (9*6H5 only)
- Simple and robust design with three moving parts
- Maintenance friendly design
- Designed with Hydrogen embrittlement resistant materials (H₂ option)

Approvals

- BS EN ISO 4126-1
- PED 2014/68/EU
 - Module B – TÜV Rheinland
 - Module D – LRQA Deutschland
- PE(S)R 2016 (UKCA)
 - Module B – TÜV UK
 - Module D – LRQA UK
- Seat tightness better than API 527
EAC marking available upon request

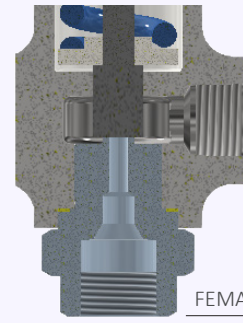
Top Fitting Options

- Sealed Cap (gas tight cap)
- Sealed lever (gas tight)



Technical information by bore size

| Model No. | 9*605 | | | 9*6H5 | |
|-----------|----------------------|-------|--------|-------|------|
| Bore | 4.6mm | | | | |
| Inlet | 1/2" | 9/16" | 1/2" | 9/16" | 3/4" |
| Outlet | 1/2" | | 1/2" | 3/4" | 1" |
| Flow Area | 16.6 mm ² | | | | |
| Height H | 158 | | 202 | | |
| Kdr | 0.75 | | | | |
| Weight | 1.5 kg | | 2.8 kg | | |



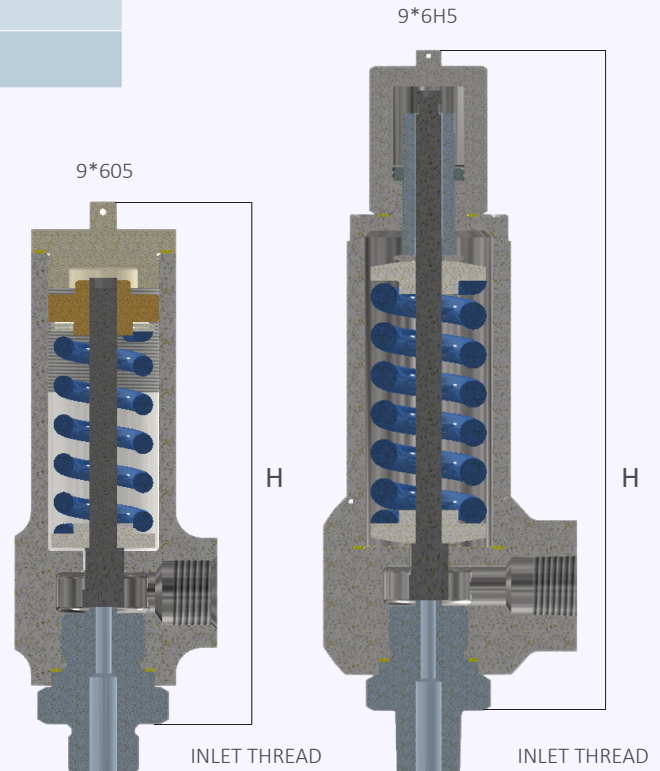
FEMALE CONE & THREAD INLET

Standard INLET Connection Types

- BSP (male) max 515 bar
- BSPT (male) max 515 bar
- NPT (male) max 1034 bar
- Cone & Thread (female) max 1100 bar

Standard OUTLET Connection Types

- BSP (female)
- NPT (female)



Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.

Valve Selection Guide - Type 94605, 946H5, 95605 & 956H5

| Valve type | H ₂ or low temperature valve type 2 nd digit | | Inlet Size | Inlet Connection | Outlet Size | Outlet Connection | Easing Lever (Sealed Lever) |
|------------|--|----|--------------|------------------|-------------|-------------------|-----------------------------|
| | Yes | No | | | | | |
| 9*605 | 5 | 4 | 9/16" & 3/4" | C&T | 1/2" | NPT, BSP | 9*6H5 only |
| 9*6H5 | | | 1/2" | NPT, BSP, BSPT | | | |
| | | | 1/2" | | C&T | | |
| | | | 9/16" & 3/4" | 1/2", 3/4", 1" | | | |


Example of Valve Selection Process for Order Code 956H5F1297


| Example Selection | Approval | Materials from above Table | Bore | Inlet Size | Inlet Thread | Outlet Size | Outlet Thread | Duty | Set Pressure |
|-------------------|--------------------------------|--|-------|------------|--------------|-------------|---------------|----------|--------------|
| | PED and UKCA (ASME in process) | 5 = Body=1.4401, Seat=S20910, Disc=Ceramic | 4.6mm | 1/2" | NPT | 3/4" | NPT | Hydrogen | 1000 bar |

Capacity Table -Per EN 4126-7 and at 10% Overpressure

Type 94605 / 946H5 / 95605 / 956H5: Flow rates at 10% above the set pressure.



| Set Pressure  | | Flow of Air |
|--|--------|---------------------|
| bar | psi | Nm ³ /hr |
| 35 | 507.5 | 335.5 |
| 50 | 725 | 475.5 |
| 75 | 1087.5 | 709.0 |
| 100 | 1450 | 942.5 |
| 150 | 2175 | 1409.4 |
| 200 | 2900 | 1876.4 |
| 250 | 3625 | 2343.3 |
| 300 | 4350 | 2810.3 |
| 350 | 5075 | 3277.2 |
| 400 | 5800 | 3744.2 |
| 450 | 6525 | 4211.1 |
| 500 | 7250 | 4678.1 |
| 550 | 7975 | 5145.1 |
| 600 | 8700 | 5612.0 |
| 650 | 9425 | 6078.9 |
| 700 | 10150 | 6545.9 |
| 750 | 10875 | 7012.8 |
| 800 | 11600 | 7479.8 |
| 850 | 12325 | 7946.7 |
| 900 | 13050 | 8413.7 |
| 950 | 13775 | 8880.6 |
| 1000 | 14500 | 9347.6 |
| 1050 | 15225 | 9814.5 |
| 1100 | 15950 | 10281.5 |

| Set Pressure  | | Flow of Hydrogen |
|--|--------|---------------------|
| bar | psi | Nm ³ /hr |
| 35 | 507.5 | 1273.2 |
| 50 | 725 | 1804.9 |
| 75 | 1087.5 | 2691.1 |
| 100 | 1450 | 3577.2 |
| 150 | 2175 | 5349.5 |
| 200 | 2900 | 7121.8 |
| 250 | 3625 | 8894.1 |
| 300 | 4350 | 10666.3 |
| 350 | 5075 | 12438.6 |
| 400 | 5800 | 14210.9 |
| 450 | 6525 | 15983.3 |
| 500 | 7250 | 17755.5 |
| 550 | 7975 | 19527.8 |
| 600 | 8700 | 21300.1 |
| 650 | 9425 | 23072.4 |
| 700 | 10150 | 24844.7 |
| 750 | 10875 | 26617.1 |
| 800 | 11600 | 28389.2 |
| 850 | 12325 | 30161.5 |
| 900 | 13050 | 31933.8 |
| 950 | 13775 | 33706.1 |
| 1000 | 14500 | 35478.5 |
| 1050 | 15225 | 37250.7 |
| 1100 | 15950 | 39023.0 |

Your Pharmaceutical Partner Delivering Safety and Precision

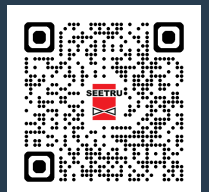


Safety & Precision

Seetru Limited understands the critical nature of safety and precision in the pharmaceutical industry. We manufacture safety relief valves specifically designed to meet the stringent demands of your clean processing applications.

Our valves are constructed from materials that resist corrosion by various process fluids, they minimize contamination risks and ensure long-term functionality. Furthermore, these valves deliver precise pressure control to prevent dangerous overpressurisation, while their exceptional leak-tight sealing safeguards both product integrity and personnel.

Seetru Safety Relief Valves Valves



Enclosed Discharge Safety Relief Valves

Seetru Limited

for compressed air or gases

steam

hygienic

Type 6G6 / 6G1

Clean Service/Hygienic Safety valves with Stainless Steel body <
Enclosed discharge valve with Tri-Clamp inlet connections <

Safety valve for food industry & other hygienic applications including clean steam & gas applications

Example Applications

- Compressed air or gas
- Medical gases
- Food production plants
- Technical gases
- Hygienic applications
- Steam systems
- Pressure vessels



Specifications

- Inlet connections: 1/2" to 1" Tr-Clamp (depending on bore size)
- Temperature: -15°C to +200°C (depending on seal material)
- Pressure range: 0.32 to 55.2 bar (depending on bore size)
 - Maximum 12 bar for Steam Applications.

Approvals

- Designed in accordance with BS EN ISO-4126-1 &-7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)
- ASME BPVC VIII.1 & XIII (UV)
- CRN



Materials of Construction

| Component | Material | Grade |
|----------------|-----------------|--------------|
| Inlet | Stainless Steel | 1.4404 (316) |
| Body | Stainless Steel | 1.4408 (316) |
| Internal parts | Stainless Steel | 1.4401 (316) |
| Spring | Stainless Steel | 1.4310 (302) |

Seal Materials

| Seal Material | Temperature Range |
|---------------------------|-------------------|
| Perfluoroelastomer (FFKM) | -15°C to +200°C |

Standard seal materials shown, others are available.
Elastomer soft sealing specifically developed for food & pharmaceutical industries.

Compliant to:

1. FDA 21 CFR 177.2600
2. United States Pharmacopoeia (USP) Class VI
3. SP3A Sanitary Standards for Multiple Use Rubber Dairy Equipment No 18-03.

SURFACE FINISH

Process Contact Surface

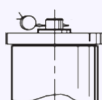
In accordance with ASME BPE-2005 Table SF-5.
Surface designation Ra Max 15 µinches, 0.4 µm, Electropolished.

Other Surfaces

Not greater than 60 µinches, 1.5 µm.

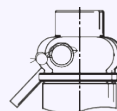
Easing Gear / Lifting Gear Options

• Standard option:



Sealed Cap (gas tight cap)

• Other Options:



Sealed lever (gas tight)

Technical information by bore size

| Bore size | 9.5mm (6G610/6G110) | | 13.7mm (6G613/6G113) | |
|--|--|------|---|----|
| Inlet Size | 1/2" | 3/4" | 3/4" | 1" |
| Outlet Size | 3/4" | | 1" | |
| Flow Area | 70.9mm ² | | 147.7mm ² | |
| H - Height (Sealed cap version) | 160mm | | 180mm | |
| TÜV alloted outflow coefficient | 0.77 above 1.55 bar | | 0.77 | |
| NB Certified rated slope (ASME) | 1.71 scfm/psia | | 3.47 scfm/psia | |
| Weight (approximate) Kg | 0.9 | | 1.3 | |
| Set Pressure range - PED (CE) bar | 0.48 to 55.2 (max 12 bar for Steam) | | 0.32 to 49.0 (max 12 bar for Steam) | |
| Set Pressure range - ASME (UV) psi | 22.5 to 800.4 | | 20.3 to 710.5 | |
| Relieving pressure/fully open pressure | Set pressure +10% (0.1 bar below 1.0 bar) | | Set pressure + 10% (0.3 bar below 1.4 bar) | |
| Reseating pressure | Set pressure -10% (0.3 bar minimum) | | | |

Stable operation on flows down to 50% of valve rated capacity.

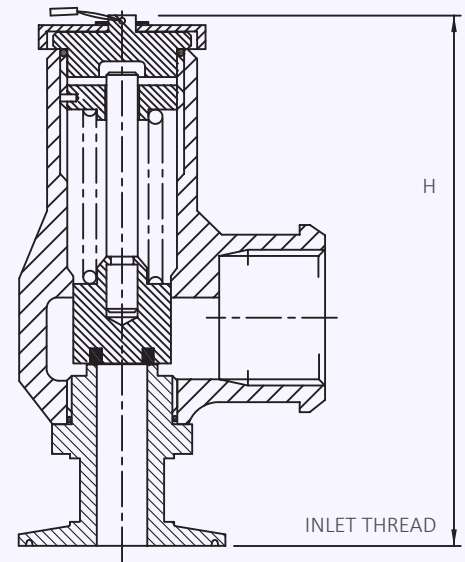
Standard Thread Connection Types

- Tri-Clamp® compatible generally in accordance with ASME BPE 2005 & BS 4825-3.

Standard Outlet Connection Types

- BSP Female Pipe threads (G)

Valve drawing



Valve Selection Guide

| Approval Required | Valve type | Select Bore | Inlet Size | Easing Gear | Seal Material |
|--------------------------|------------|-----------------------------------|------------------------------------|--------------------------------|---------------------------|
| PED (CE) | 6G6 | Select bore size from above table | Select inlet size from above table | Select easing gear/top fitting | Perfluoroelastomer (FFKM) |
| PED (CE), ASME (UV) & CR | 6G1 | | | | Other |


EAC marking available upon request

***Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.**

Example of Valve Selection Process


| | | | | | | | |
|-------------------|-----------------|------------|-----------|------------|-------------|---------------------------|--------------|
| Example Selection | PED, ASME & CRN | 6G1 | 9.5mm | 1/2" | Sealed Cap | Perfluoroelastomer (FFKM) | 3.5 bar |
| | Approval | Valve Type | Bore Size | Inlet Size | Easing Gear | Seal | Set Pressure |

Capacity Table - In accordance with TÜV, AIR at 0°C
and 1013mbar. Normal m³/hour
Type 6G6: Flow rates at 10% above the set pressure

| Set Pressure  | | Bore Size (D0) | |
|--|-------|-----------------------|-----------------------|
| | | 9.5mm (6G610) | 13.7mm (6G613) |
| bar | psi | Nm ³ /Hour | Nm ³ /Hour |
| 0.32 | 4.64 | | 123.9 |
| 0.48 | 6.96 | 46.5 | 138.2 |
| 1 | 14.5 | 71.4 | 178.8 |
| 2 | 29 | 119.5 | 248.4 |
| 3 | 43.5 | 160.4 | 333.5 |
| 4 | 58 | 201.3 | 418.5 |
| 5 | 72.5 | 242.1 | 503.6 |
| 6 | 87 | 283.0 | 588.6 |
| 7 | 101.5 | 323.9 | 673.6 |
| 8 | 116 | 364.8 | 758.7 |
| 9 | 130.5 | 405.7 | 843.7 |
| 10 | 145 | 446.6 | 928.8 |
| 15 | 217.5 | 651.1 | 1354.0 |
| 20 | 290 | 855.5 | 1779.2 |
| 25 | 362.5 | 1060.0 | 2204.5 |
| 30 | 435 | 1264.5 | 2629.7 |
| 35 | 507.5 | 1468.9 | 3054.9 |
| 40 | 580 | 1673.4 | 3480.2 |
| 45 | 652.5 | 1877.9 | 3905.4 |
| 49 | 710.5 | 2041.5 | 4245.6 |
| 50 | 725 | 2082.4 | |
| 55.2 | 800.4 | 2295.0 | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

For any intermediate pressures/flows please contact Seetru

Capacity Table - In accordance ASME section VIII Div I,
AIR at 60°F and 14.7 psia/scfm. SCFM
Type 6G1: Flow rates at 10% above the set pressure

| Set Pressure  | | Bore Size (D0) | |
|--|-------|----------------|----------------|
| | | 9.5mm (6G610) | 13.7mm (6G613) |
| psi | bar | SCFM | SCFM |
| 20.3 | 1.40 | | 131.9 |
| 22.5 | 2.50 | 68.7 | 139.4 |
| 30 | 2.07 | 81.5 | 165.5 |
| 34.8 | 2.80 | 90.6 | 183.8 |
| 40 | 2.76 | 100.4 | 203.7 |
| 43.5 | 3.00 | 106.9 | 217.0 |
| 50 | 3.45 | 119.2 | 241.8 |
| 82 | 5.66 | 179.3 | 363.9 |
| 100 | 6.90 | 213.2 | 432.6 |
| 150 | 10.34 | 307.2 | 623.4 |
| 200 | 13.79 | 401.2 | 814.2 |
| 250 | 17.24 | 495.3 | 1005.0 |
| 300 | 20.69 | 589.3 | 1195.8 |
| 350 | 24.14 | 683.3 | 1386.6 |
| 400 | 27.59 | 777.4 | 1577.4 |
| 435 | 30.00 | 843.2 | 1711.0 |
| 450 | 31.03 | 871.4 | 1768.2 |
| 500 | 34.48 | 965.4 | 1959.0 |
| 507.5 | 35.00 | 979.5 | 1987.6 |
| 550 | 37.93 | 1059.4 | 2149.8 |
| 600 | 41.38 | 1153.4 | 2340.6 |
| 650 | 44.83 | 1247.5 | 2531.4 |
| 700 | 48.28 | 1341.5 | 2722.2 |
| 710.5 | 49.00 | 1361.3 | 2762.3 |
| 750 | 51.72 | 1435.5 | |
| 800.4 | 55.20 | 1530.3 | |
| | | | |
| | | | |
| | | | |
| | | | |
| | | | |

For any intermediate pressures/flows please contact Seetru

Enclosed Discharge Safety Relief Valves

Seetru Limited

for compressed air or gases

cryogenic & liquefied gas

steam

refrigeration

hydrogen

Type 946 Flanged

Safety valves made from Stainless Steel <
Enclosed discharge valve with flanged connections <
Metal to metal sealing <

Example Applications

- Air / gas compressors
- Pressure vessels
- Medical gases/Technical gases
- Refrigeration (including ammonia)
- Thermal relief
- Steam systems
- Hydrogen

Specifications

- Inlet connections: DN15 (1/2), DN20 (3/4") or DN25 (1") flange – DIN EN1092 and ANSI flanges are available
- Temperature range: -196°C to +250°C (depending on body o'ring material)
- Pressure range: 0.3 to 28.0 bar

Materials of Construction

| Component | Material | Grade |
|------------------------|-----------------|--------------|
| Inlet & Outlet Flanges | Stainless Steel | 1.4401 (316) |
| Body | Stainless Steel | 1.4408 (316) |
| Internal Parts | Stainless Steel | 1.4401 (316) |
| Spring | Stainless Steel | 1.4310 (302) |
| Disc | Stainless Steel | S20910 |

Approvals

- Designed in accordance with BS EN ISO-4126-1 &-7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)
- Leak tightness at 90% set pressure to API 527 and in accordance with EN ISO 4126-1



Seal Materials

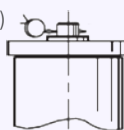
This valve using metal to metal sealing. There is a choice of o'ring used for the sealed cap/lever.

| O'ring material – Top cap | Temperature Range |
|---------------------------|-------------------|
| Viton® (FKM) | -20°C to +200°C |
| Nitrile (NBR) | -20°C to +120°C |
| Silicone | -50°C to +200°C |
| EPDM | -55°C to +130°C |
| PTFE | -196°C to +200°C |

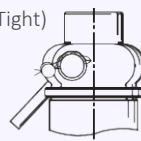
Standard seal materials shown, others are available.

Easing Gear / Lifting Gear / Top Fitting Options

- Sealed Cap (Gas Tight Cap)

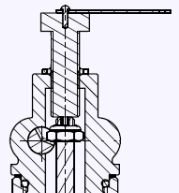


- Sealed lever (Gas Tight)



- Sealed lever (With Test Gag)

A test gag is used to prevent the valve from opening at the set pressure during hydraulic testing when commissioning a system. Once tested, the gag screw is removed and replaced with a short blanking plug before the valve is place in service.



Technical information by bore size

| Bore size | 10mm (94610) | | | 15mm (94615) |
|--|--|-------------|-------------|--------------------------|
| | Inlet Size | DN15 (1/2") | DN20 (3/4") | DN25 (1") |
| Outlet Size | DN25 (1") | | | DN40 (1 1/2") |
| Flow Area | 78.5mm ² | | | 177mm ² |
| H - Height (Sealed Lever version) | 200mm | | | 253mm |
| TÜV alloted outflow coefficient | 0.85 (0.7 below 0.8 bar) | | | 0.85 (0.7 below 0.8 bar) |
| Weight (approximate) Kg | 3.0 | | | 5.3 |
| Set Pressure range - PED (CE) bar | 0.3 to 28.0 | | | 0.3 to 28.0 |
| Relieving pressure/fully open pressure | Set pressure +10% (0.1 bar below 1.0 bar) | | | |
| Reseating pressure | Set pressure -10% (0.3 bar below 3.0 bar) | | | |

- TÜV alloted outflow coefficients for pressures above 3.0 bar, for lower pressures please see the flow rate tables or contact Seetru.
- Maximum permissible built up back pressure = 10% of set pressure at or below which flow is not reduced.
- Stable operation on flows down to 50% of valve rated capacity.
- Leak tightness at 90% set pressure to API 527 and in accordance with EN ISO 4126-1.

Standard INLET Connection Types

- DIN EN1092 Flange PN16, PN25 or PN40
- ASME Flange CL150, CL300 or CL600

Standard OUTLET Connection Types

- DIN EN1092 Flange PN16, PN25 or PN40
- ASME Flange CL150 or CL300

Valve Selection Guide

| Valve type | Select Bore | Inlet Size | Inlet Flange Type | Outlet Flange Type | Easing Gear | O'ring material (for cap) |
|------------|-----------------------------------|------------------------------------|--------------------------|---------------------------|--------------------------------|---------------------------|
| 946 | Select bore size from above table | Select inlet size from above table | Select Inlet Flange type | Select Outlet Flange type | Select easing gear/top fitting | See table |

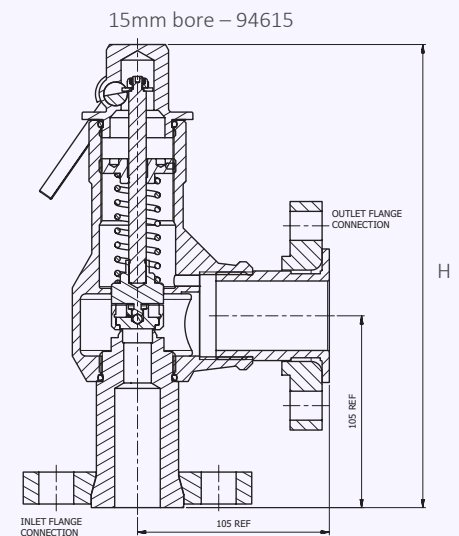
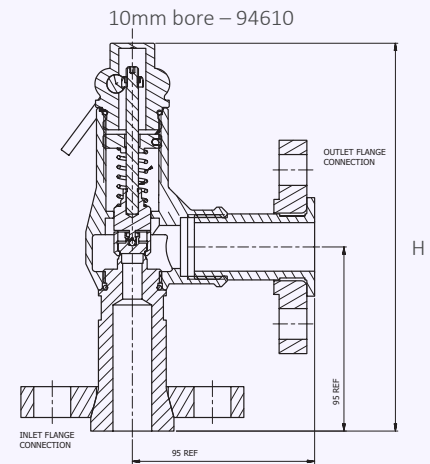
EAC marking available upon request

***Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.**

Example of Valve Selection Process


| | | | | | | | | | |
|-------------------|------------|-------------|------------|------------------------|------------------------|--------------|--------|--------------|--------------|
| Example Selection | 946 | 10 | DN20 | DIN EN1092 Flange PN16 | DIN EN1092 Flange PN16 | Sealed Lever | Viton | 10.5 bar | 16.2 bar |
| | Valve Type | Bore = 10mm | Inlet Size | Inlet Flange Type | Outlet Flange Type | Top Fitting | O'ring | Set Pressure | Set Pressure |

Valve Drawing



Capacity Table - In accordance with TÜV, AIR at 0°C and 1013mbar. Normal m³/hour Type 946: Flow rates at 10% above the set pressure




| Set Pressure  | | Bore Size (D0) | | | |
|--|-------|-----------------------|-----------------------|--|--|
| | | 10mm | 15mm | | |
| bar | psi | Nm ³ /Hour | Nm ³ /Hour | | |
| 0.3 | 4.35 | 48.5 | 109.2 | | |
| 0.5 | 7.25 | 59.0 | 132.9 | | |
| 1 | 14.5 | 96.1 | 216.2 | | |
| 2 | 29 | 146.1 | 328.7 | | |
| 3 | 43.5 | 196.1 | 441.3 | | |
| 4 | 58 | 246.1 | 553.8 | | |
| 5 | 72.5 | 296.1 | 666.4 | | |
| 6 | 87.00 | 346.2 | 778.9 | | |
| 7 | 101.5 | 396.2 | 891.4 | | |
| 8 | 116 | 446.2 | 1004.0 | | |
| 9 | 130.5 | 496.2 | 1116.5 | | |
| 10 | 145 | 546.7 | 1229.1 | | |
| 15 | 217.5 | 796.3 | 1791.8 | | |
| 20 | 290 | 1046.4 | 2354.6 | | |
| 25 | 362.5 | 1296.5 | 2917.3 | | |
| 28 | 406 | 1446.6 | 3254.9 | | |

For any intermediate pressures/flows please contact Seetru

Capacity Table - In accordance with TÜV, STEAM. Kg/hour Type 946: Flow rates at 10% above the set pressure



| Set Pressure  | | Bore Size (D0) | | | |
|--|-------|------------------|------------------|--|--|
| | | 10mm | 15mm | | |
| bar | psi | Kg/hour of Steam | Kg/hour of Steam | | |
| 0.3 | 4.35 | 37.6 | 84.5 | | |
| 0.5 | 7.25 | 46.6 | 104.8 | | |
| 1 | 14.5 | 76.6 | 172.5 | | |
| 2 | 29 | 115.1 | 259.0 | | |
| 3 | 43.5 | 153.2 | 344.6 | | |
| 4 | 58 | 190.9 | 429.7 | | |
| 5 | 72.5 | 228.6 | 514.3 | | |
| 6 | 87.00 | 266.1 | 598.6 | | |
| 7 | 101.5 | 303.4 | 682.6 | | |
| 8 | 116 | 340.6 | 766.5 | | |
| 9 | 130.5 | 377.9 | 850.4 | | |
| 10 | 145 | 415.1 | 933.9 | | |
| 15 | 217.5 | 600.3 | 1350.7 | | |
| 20 | 290 | 785.4 | 1767.2 | | |
| 25 | 362.5 | 970.5 | 2183.7 | | |
| 28 | 406 | 1081.9 | 2434.4 | | |

For any intermediate pressures/flows please contact Seetru

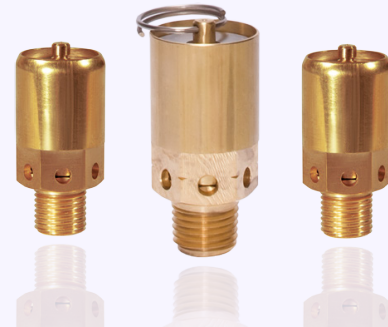
for steam

Type 75008

Safety valves made from Brass <
Atmospheric discharge with threaded connections <

Example Applications

- Small steam vessels
- Industrial coffee machines
- Autoclaves / Steam sterilisers
- Small steam boilers



Specifications

- Inlet connections: 1/4" to 1/2"
- Temperature: Up to 150°C (depending on seal material)
- Pressure range: 0.27 to 5.0 bar

Approvals

- Designed in accordance with BS EN ISO-4126-1 & -7
- PED 2014/68/EU (CE)
- PE(S)R UK SI 2016 No. 1105 (UKCA)

CE UK EAC

Materials of Construction

| Component | Material | Grade |
|----------------|-----------------|--------------|
| Body | Brass | BS2874 CZ132 |
| Internal Parts | Brass | BS2874 CZ132 |
| Spring | Stainless Steel | 302 S56) |

Seal Materials

| Seal Material | Temperature Range |
|---------------|-------------------|
| Silicone | -40°C to +150°C |
| EPDM | -45°C to +140°C |
| Aflas | -20°C to +200°C |

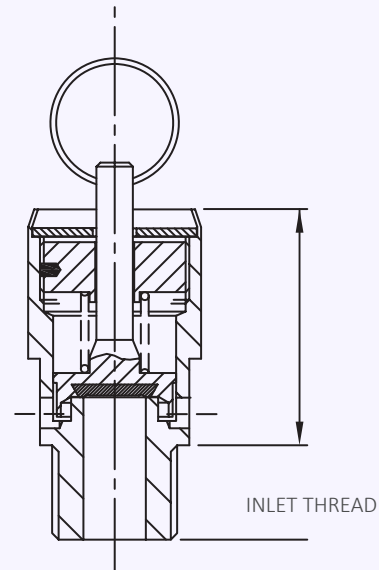
Easing Gear / Lifting Gear Options

- **Standard option** – Ring Pull
- Other options – Rota Lift or Spindle lift

Technical information by bore size

| | | | |
|--|---|------|------|
| Bore size | 7.9mm | | |
| Inlet Size | 1/4" | 3/8" | 1/2" |
| Flow Area | 49mm ² | | |
| TÜV allotted outflow coefficient | 0.66 | | |
| Weight (approximate) Kg | 0.1 | | |
| Set Pressure range - PED (CE) bar | 0.27 to 5.0 bar | | |
| Relieving Pressure/Fully Open Pressure | Set pressure +10% (0.1 bar below 1.0 bar) | | |
| Reseating Pressure | Set pressure -10% (0.3 bar below 3.0 bar) | | |

Valves with Rota-lift Easing Gear



Standard Thread Connection Types

- BSP Parallel male thread
- BSP Taper male thread
- NPT male thread

Valve Selection Guide

| Approval Required | Valve type | Inlet Size | Thread Type | Easing Gear | Seal Material |
|-------------------|------------|------------------------------------|--------------------|--|---------------------------|
| PED (CE) | 75008 | Select inlet size from above table | Select thread type | Ring-Pull is the standard option (see other options) | Silicone EPDM Aflas |

EAC marking available upon request

***Please send your selected details to Seetru and we can provide the full ordering code, price and lead-time.**

Example of Valve Selection Process

| | | | | | | | |
|-------------------|----------|------------|------------|-------------|-------------|----------|--------------|
| Example Selection | CE | 75008 | 1/4" | BSP Taper | Pull-Ring | Silicone | 1.5 bar |
| | Approval | Valve Type | Inlet Size | Thread Type | Easing Gear | Seal | Set Pressure |

Capacity Table - In accordance with TÜV, STEAM Kg/Hr Type 75008 Flow rates at 10% above the set pressure



| Set Pressure | | Bore Size (D0) 3.2mm | | | | |
|--------------|------|-------------------------|----------------|--|--|--|
| bar | psi | | Kg/Hr of Steam | | | |
| 0.27 | 3.9 | 21.1 | | | | |
| 0.5 | 7.3 | 27.4 | | | | |
| 1.0 | 14.5 | 37.1 | | | | |
| 1.5 | 21.8 | 46.5 | | | | |
| 2.0 | 29.0 | 55.8 | | | | |
| 3.0 | 43.5 | 74.2 | | | | |
| 4.0 | 58.0 | 92.5 | | | | |
| 5.0 | 72.5 | 110.7 | | | | |
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Supplied by Seetru

Pressure Reducing Valves / Pressure Regulating Valve / Overflow Valves



SCHLEY ARMATUREN GMBH

Valve manufacturer since 1913



Reliable products ...sourced and supplied by Seetru

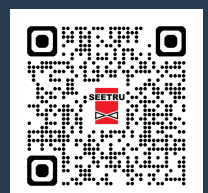
Alongside our own manufactured items, Seetru also offers a range of pressure regulating valves, pressure reducing valves, and overflow valves. They are mainly used in industrial plants, plant engineering, and process engineering. Pressure-reducing valves can be supplied with flanges, weld ends, or threaded connections.

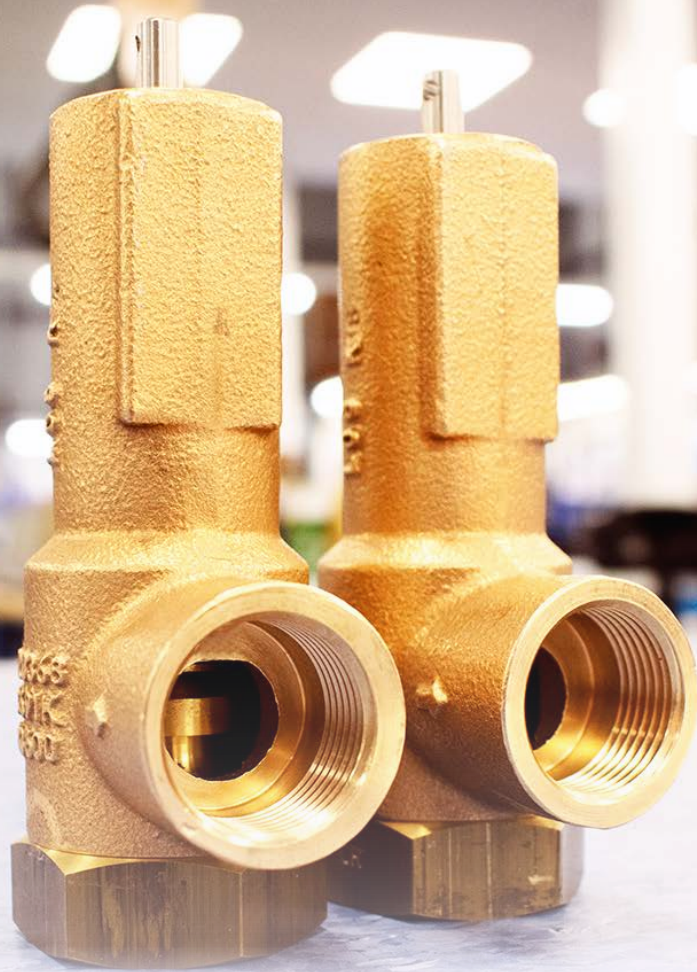


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SCHLEY valves are first-class quality and therefore of long lifetime and low maintenance. Thanks to their self-regulating mode of operation, they work extremely reliably and accurately in a compact design. We not only offer valves for your standard applications, but also customized valve solutions are one of our strengths. We will be pleased to design the valves precisely according to your specifications and support you in project management.

SCHLEY Pressure Reducing Valves





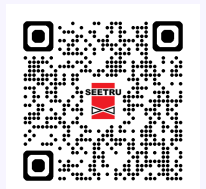
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Order Before 2pm on a Seetru Business Day

About the Seetru Same-Day Despatch Range

Seetru offers atmospheric and piped discharge relief valves with brass or stainless steel construction. Also available is our LGS and LGS HI-FLOW range, these multi-purpose safety valves are manufactured in bronze and are suitable for liquid, gas, and steam applications. The Seetru P3W Pressure & Temperature Relief Valve provides protection against both excess temperature as well as over pressurisation.

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